

Bleher Folientechnik – Quality you can rely on!

Bleher Folientechnik GmbH is a family-owned company. Located in Ditzingen-Heimerdingen, our team of 40 dedicated employees brings over 50 years of experience in processing, enhancing and converting high-performance speciality films. This expertise enables us to deliver tailor-made, high-quality solutions that meet the unique needs of our customers. Our innovative film products are trusted across a variety of industries – from packaging and technology to automotive and industrial applications.



Quality Policy at Bleher Folientechnik GmbH

Our corporate philosophy is founded on the pillars of quality, sustainability, and customer focus. Our aim is to create lasting value for our customers, employees, and the environment with smart processes and solutions tailored to specific needs. We firmly believe that long-term success is inseparable from responsible environmental practices and a strong commitment to social responsibility. The scope of our quality management system extends to the conversion of speciality films, as well as the manufacture and refinement of products made from them. This scope is certified to DIN EN ISO 9001:2015 and embraces all company processes – from the initial enquiry and development through to final delivery.

Quality Policy

Transparency and trust as guiding principles

Quality means fully understanding our customer's requirements and meeting them with absolute reliability. We take responsibility for the safety, compliance, and traceability of our products within our sphere of influence, even though we do not manufacture the raw materials ourselves. Traceability is ensured through an ERP-based system (ORDERMES), which records every batch seamlessly. Starting from the receipt of raw materials, through each stage of production, to final delivery to the customer. All processes are documented, standardised, and subject to regular internal audits, management reviews, and continuous improvement measures.

Our employees are introduced to quality-related topics according to their relevance and are closely involved in operational practice. Advanced training, particularly in relation to external requirements and standards, is provided primarily through specialised training partners such as TÜV SÜD Akademie GmbH. Quality is not merely a responsibility of management, but a commitment embraced and lived at every level of the organisation.

Our conception of quality is inseparably bound to our sustainability goals. In our first comprehensive carbon and material flow assessment, we documented the recycling of 44 tonnes of production waste in 2023, defined as our baseline year. At present, more than 74% of the materials in our portfolio are recyclable. Subject to available resources, we intend to conduct annual or biennial reviews of comparable indicators, enabling us to measure progress, define appropriate actions, and realise optimisation potential with precision.

We are increasingly turning to environmentally responsible raw materials such as recycled Polyethylene terephthalate (R-PET) and cellulose acetate (CDA), while covering part of our energy requirements through our own photovoltaic installation.

The sourcing of renewable electricity, the reporting of our CO2 emissions across Scopes 1 to 3, and the ongoing optimisation of packaging, transport, and waste management form integral components of our quality strategy.

In addition, we voluntarily align ourselves with international sustainability and assessment standards such as EcoVadis and the United Nations Sustainable Development Goals, which address issues including environmental protection, fair working conditions, and responsible business practices. Our values and expectations regarding ethical and legally compliant conduct are further enshrined in our company-wide Code of Conduct for business partners and suppliers. We are currently preparing for certification in accordance with ISO 14001, pursuing a pragmatic approach that conserves both capacity and resources. In parallel, we are working step by step towards certification under IATF 16949, having already achieved our first milestone with successful MAQMSR conformity.

Our quality policy is well established within the company and is reviewed annually for relevance as part of the management review. It is circulated digitally to all employees with email access, while for those without, it is displayed on the company notice board. In addition, the policy is published on our website, ensuring that it remains accessible at all times to external stakeholders.

Managing Director Bleher Folientechnik GmbH



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